

January, 2013

# RANPELEN J-590S

### **PP RANDOM COPOLYMER**

#### **General Information**

## **Description**

J-590S is a nucleated random copolymer for injection molding applications. This grade is designed to be processed in conventional injection molding equipment and offers high transparency, good mechanical balance, high gloss, lower cycle time, super high flow and low smell.

# **Applications**

- ◆ Thin-wall food container, Stationery, Disposable syringe, CD/DVD case
- High transparency TWIM parts

	Physical Properties <sup>1</sup>					
Physical	Test Method		Nominal Values			
Melt Flow Index	ASTM D1238	44	g/10min			
Density	ASTM D792	0.9	g/cm <sup>3</sup>			
Mechanical						
Tensile Stress (Yield)	ASTM D638	280	kgf/cm <sup>2</sup>	27	MPa	
Tensile Strain (Break)	ASTM D638	>100	%	>100	%	
Flexural Modulus	ASTM D790	11,500	kgf/cm <sup>2</sup>	1,130	MPa	
Rockwell Hardness	ASTM D785	95	R			
Impact						
Notched Izod Impact Strength (23℃)	ASTM D256	3.5	kgf·cm/cm	34	J/m	
Notched Izod Impact Strength (-10℃)	ASTM D256	2.5	kgf·cm/cm	24	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	95	°C	-		
Additional Properties						
Haze	ASTM D1003	25	%			

**NOTE** 

ISO 9001, 14001, /TS 16949

<sup>&</sup>lt;sup>1</sup> Physical Properties: these are not to be construed as specifications



September, 2013

# RANPELEN J-590S

### **PP RANDOM COPOLYMER**

#### **General Information**

# **Description**

J-590S is a nucleated random copolymer for injection molding applications. This grade is designed to be processed in conventional injection molding equipment and offers high transparency, good mechanical balance, high gloss, lower cycle time, super high flow and low smell. J-590S is a 'Phthalate-Free' product.

### **Applications**

- Thin-wall food container, Stationery, Disposable syringe, CD/DVD case
- High transparency TWIM parts

	Physical Properties <sup>1</sup>					
Physical	Test Method		Nominal Values			
Melt Flow Index	ISO 1133	44	g/10min			
Density	ISO 1183	0.9	g/cm <sup>3</sup>			
Mechanical						
Tensile Stress (Yield)	ISO 527-1	250	kgf/cm <sup>2</sup>	24	MPa	
Tensile Strain (Break)	ISO 527-1	>100	%	>100	%	
Flexural Modulus	ISO 178	9,500	kgf/cm <sup>2</sup>	930	MPa	
Impact						
Notched Izod Impact Strength (23℃)	ISO 180	3.0	kgf·cm/cm	29	J/m	
Notched Izod Impact Strength (-10℃)	ISO 180	2.0	kgf·cm/cm	19	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	85	${\mathbb C}$			
Additional Properties						
Haze		25	%			

**NOTE** 

ISO 9001, 14001, /TS 16949

<sup>&</sup>lt;sup>1</sup> Physical Properties: these are not to be construed as specifications